ABSTRACT OF THE DISCLOSURE

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A perforation and image exposure system comprises an image exposure apparatus and a punch unit. The image exposure apparatus has a first reference pin for defining a lateral position of a plate through contacting with one side edge of the plate contacting a pair of first positioning pins, and image exposure means for exposing the image into the plate subjected to positioning by the pair of first positioning pins and the first reference pin. punch unit has a second reference pin for defining a lateral position of the plate through contacting with one side edge of the plate contacting a pair of second positioning pins, and perforation means for forming punched holes for positioning on the plate subjected to positioning by the pair of second positioning pins and the second reference pin. The image exposure apparatus and the punch unit keep relative positions of three pins of the pair of first positioning pins and the first reference pin and relative positions of three pins of the pair of second positioning pins and the second reference pin at same positions.